

WHAT IS CLAIMED IS:

1. Method for manufacturing a front cover for a communication equipment,
5 comprising:

printing numbers, characters or figures on a thin film;

forming an external pad of the thin film corresponding to the front cover to
have a transparent display window placing portion and button placing portions;

inserting the external pad into a mold;

10 placing a transparent display window and a housing integrally on an inner
surface of the external pad; and

placing buttons on the inner surface of the button placing portions of the
external pad.

15 2. The method as claimed in claim 1, wherein the numbers, characters or
figures are printed on an inner surface of the thin film.

3. The method as claimed in claim 1, further comprising forming a groove for a
smooth movement of the button around the button placing portions.

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4. The method as claimed in claim 1, wherein the transparent display window,
the housing and the buttons are injection-molded on the inner surface of the external pad.

5. The method as claimed in claim 4, wherein the transparent display window is injection-molded on the inner surface of the transparent display window placing portion.

6. The method as claimed in claim 4, wherein each of buttons is injection-
5 molded on the inner surface of the button placing portions.

7. The method as claimed in claim 4, the housing is injection-molded on the inner surface of the external pad other than the transparent display window placing portion and the button placing portions.

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8. The method as claimed in claim 1, the housing is bonded on the inner surface of the external pad by an adhesive.